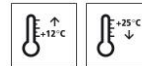


Technical Data Sheet

StoPur WV 205 transparent

PUR sealing coat, water-based, matt,
transparent, low-emission



Characteristics

- Area of application**
- interior
 - exposed to the weather
 - as a transparent sealing coat on PUR floor coatings with low stress

- Properties**
- good stability under the effects of light
 - suitable for office chairs with castors, type W, in accordance with EN 12529
 - low VOC content

- Appearance**
- matt
 - transparent

- Information/notes**
- application onto wall surface areas is also possible

Technical data

Criterion	Standard / test specification	Value/ Unit	Notes
Viscosity (at 23 °C)	EN ISO 3219	200 - 400 mPa.s	mixture
Density (mixture 23 °C)	EN ISO 2811	1,02 - 1,08 g/cm ³	

The characteristic values stated are average values or approximate values. Due to the natural raw materials in our products, the stated values can vary slightly in the same delivery batch; this does not affect the suitability of the product for its intended use.

Substrate

Requirements

- General:
- Dry, cured
 - Clean StoPur sealing coats or StoPur coatings

Sealing coat:

- Apply sealing coat within 72 h: New coatings on a PUR basis can be directly sealed with StoPur WV 205 transparent after curing.
- Seal after 72 h: before applying a sealing coat, use a green or black sanding pad to sand the existing coating until it is matt.

Substrate temperature: at least +12 °C, 3 K above the dew point
Bond strength, average: 1.5 N/mm²

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Bond strength, lowest single value: 1.0 N/mm²

Application

Application temperature substrate and air temperature
minimum temperature: +12 °C
Maximum temperature: +25 °C

Application temperature:
minimum temperature: +12 °C
Maximum temperature: +25 °C

Relative humidity:
minimum: 30 %
maximum: 80 %

Time for application at +12 °C: approx. 75 minutes
At +23 °C: approx. 60 minutes

Mixing ratio component A : component B
A : B
100.0 : 10.0 parts by weight

Material preparation

Notes:

- Component A and component B are supplied in the correct mixing ratio and should be mixed in accordance with the following instructions.
- Observe the order of the "Preparing material" steps.
- The material temperature is between +15 °C and +25 °C.
- The temperature of all components is between +15 °C and +25 °C.

Mixing time:

- The length of the mixing time depends on the temperature of the material and the ambient temperature.
- Mix each container for the same length of time.

Possible consequences if mixing times are too long or too short:

- Mixing the product too long will shorten the time for application.

Preparing the material:

- 1) Stir component A.
- 2) Add all of component B.
- 3) Mix the components until the hardener is well distributed, the mixture is homogeneous, and a streak-free mass is produced.

Paddle mixer: slow running mixer, max. 300 rpm

Mixing time: at least 3 minutes

- 4) Ensure the the mixing equipment covers the floor areas and the edge zones of the mixing container. The hardener must be evenly distributed.

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- 5) Transfer the mixture to a clean container. Mix the components again.
6) Transfer the material into a clean container using a paint sieve and stir it once again. This procedure eliminates any lumps that occur during mixing.

Consumption	Type of application	Approx. consumption	
	for 2 application cycles	0,15	kg/m ²

Material consumption depends on the application, substrate, and consistency, among other factors. The stated consumption values are only to be used as a guide. If required, determine precise consumption values on the basis of the specific project.

Coating build-up	1) Prepare the substrate.
	2) Sealing: StoPur WV 205 transparent
	3) Apply an optional floor finish: StoDivers P 120

Application

- 1) Prepare the substrate.
- 2) Sealing:
- StoPur WV 205 transparent
 - Apply the product evenly in a criss-cross pattern. Tools: short-pile roller sleeve
 - Consumption: approx. 0.07 kg/m² per application cycle
 - Note:
Apply the sealing coat evenly in a criss-cross pattern to minimise roller marks.
Apply the product in at least two application cycles.
 - Recommendation: Use a paint grid.
- 3) Apply an optional floor finish:
- StoDivers P 120
 - Apply the product evenly and thinly. Tools: damp mop
 - Leave the product to dry for 20-30 minutes.
 - For further application cycles: apply the product crosswise to the previous application cycle. Apply the product crosswise to the previous application cycle.
 - consumption: approx. 30-50 ml/m², depending on the application cycle
 - Note:
Apply a floor finish to the sealing coat 2 days at the earliest after application.
Avoid overlaps.
Depending on the expected stress: apply the product in several application cycles.
Observe the drying times between application cycles.

Notes:

Sealing coat:
- layer thickness: < 0.5 mm

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- Mechanical use reduces the layer thickness. This can shorten the service life.

Plasticiser-resistant:

- StoPur WV 205 transparent is not plasticizer resistant.
- StoDivers P 120 is not plasticiser-resistant.

Application of water-based coating systems:

- Ensure sufficient ventilation. Prevent draughts.
- Different material application, too high humidity, and low temperatures can lead to visual defects, e.g. differences in the gloss levels.

Increase the gloss level:

- A floor finish with StoDivers P 120 will increase the gloss level.

Stress to the floor from office chairs:

- Equip office chairs with castors, type W, in accordance with EN 12529.

For a sealing coat with StoPur WV 205 transparent:

- A change in colour shade of the coating is possible.
- The colour shade becomes lighter, especially with dark and bright colour shades.

Drying, curing, ready for next coat

dust dry: after approx. 4 hours
suitable for foot traffic: after approx. 16 hours
completely cured: after approx. 7 days
All technical details are approximate values and were determined, unless otherwise stated, at a normal temperature of +23 °C, 50 % relative humidity, and using the standard colour shade RAL 7032.

Cleaning the tools

Clean tools with water immediately after use.
Remove bonded material by mechanical means.

Notes, recommendations, special information, miscellaneous

- 1) Observe the general application instructions:
 - see www.stocretec.de, Products
 - see technical manual, notes
- 2) Observe the implementation instructions.

Delivery

Article number	Name	Container
00087/004	StoPur WV 205 Set transparent	6.95 kg set

Storage

Storage conditions	Store in dry and frost-free conditions. Protect from direct sunlight.
Storage life	The product quality is best guaranteed in its unopened original container until its shelf life has expired. The first digit of the batch number is the final digit of the

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year. The second and third digits indicate the calendar week. Example:
1450013223 - shelf life until end of calendar week 45 in 2021.
See product packaging

Identification

Product group Sealing coat

GISCODE <** Phrase language not available: [EN] CUST - Y15.00000010602 **>

Safety

This product is subject to compulsory labelling in accordance with the current EU regulation.
You will receive an EU Safety Data Sheet with your first order.
Please observe the information regarding the handling of the product, its storage, and disposal.

Special notes

The information in this Technical Data Sheet serves to ensure the product's intended use, or its suitability for use, and is based on our findings and experience. Users are nevertheless responsible for establishing the product's suitability and use.
Applications not specifically mentioned in this Technical Data Sheet are permissible only after prior consultation. Where no approval is given, such applications are at the user's own risk.
This applies in particular when the product is used in combination with other products.

When a new Technical Data Sheet is published, all previous Technical Data Sheets are no longer valid. The latest version is available on the Internet.

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