

Declaration of Performance for the construction product StoCrete TG 104

Unique identification code of the product-type	PROD5443 StoCrete TG 104
Intended use/es	concrete repair product for structurally relevant repair Hand-applied mortar (3.1) Recasting with concrete or mortar (3.2) Adding mortar or concrete (4.4) Increasing cover to reinforcement with additional mortar or concrete (7.1) Replacing contaminated or carbonated concrete (7.2)
Manufacturer	Sto SE & Co. KGaA, Ehrenbachstr. 1, D-79780 Stühlingen
System/s of AVCP	System 2+ (for uses in buildings and civil engineering works) System 4 (for uses subject to reaction to fire regulations)
Harmonised standard	EN 1504-3
Notified body/ies	NB 0921 (system 2+)
European Assessment Document	Not relevant
European Technical Assessment	Not relevant
Technical Assessment Body	Not relevant
Appropriate Technical Documentation and/or Specific Technical Documentation	Not relevant

Declared performance/s

Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	A1 in accordance with DECISION 96/603/EG, changed by DECISION 2000/605/EG and decision 2003/424/EG	system 4 / EN 1504-3:2005
Dangerous substances	NPD	system 2+/ EN 1504-3
Chloride ion content	≤ 0.05 %	system 2+/ EN 1504-3
Slip resistance	NPD	system 2+/ EN 1504-3
Carbonation resistance	pass	system 2+/ EN 1504-3
Restrained shrinking/swelling (dimensional stability)	≥ 2,0 MPa	system 2+/ EN 1504-3
Adhesive bond	≥ 2,0 MPa	system 2+/ EN 1504-3
Capillary absorption	$w \leq 0,5 \text{ kg} / (\text{m}^2 \cdot \text{h}^{0,5})$	system 2+/ EN 1504-3
Thermal compatibility - Part 1: Freeze-thaw cycling	≥ 2,0 MPa	system 2+/ EN 1504-3
Thermal compatibility - Part 2: Thunder-shower cycling	≥ 2,0 MPa	system 2+/ EN 1504-3
Thermal compatibility - Part 4: Dry thermal cycling	≥ 2,0 MPa	system 2+/ EN 1504-3
Compressive strength	Class R 4	system 2+/ EN 1504-3
Modulus of elasticity	≥ 20 GPa	system 2+/ EN 1504-3

NPD = no performance determined

Sto SE & Co. KGaA
Ehrenbachstr. 1
D-79780 Stühlingen

Declaration of Performance 0103-2064-1

In accordance with EU-CPR no. 305/2011

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

This copy was created by machine and is valid without signature.

05.05.2025

Sto SE & Co. KGaA, Ehrenbachstr. 1, D-79780 Stühlingen

The current valid version of the declaration of performance is available at www.sto.com/ce.



Sto SE & Co. KGaA
Ehrenbachstr. 1
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0103-2064-1

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NB 0921 (system 2+)

PROD5443 StoCrete TG 104 EN 1504-3

concrete repair product for structurally relevant repair

Hand-applied mortar (3.1)

Recasting with concrete or mortar (3.2)

Adding mortar or concrete (4.4)

Increasing cover to reinforcement with additional mortar or concrete (7.1)

Replacing contaminated or carbonated concrete (7.2)

Reaction to fire	A1 in accordance with DECISION 96/603/EG, changed by DECISION 2000/605/EG and decision 2003/424/EG
Dangerous substances	NPD
Chloride ion content	$\leq 0.05 \%$
Slip resistance	NPD
Carbonation resistance	pass
Restrained shrinking/swelling (dimensional stability)	$\geq 2,0 \text{ MPa}$
Adhesive bond	$\geq 2,0 \text{ MPa}$
Capillary absorption	$w \leq 0,5 \text{ kg} / (\text{m}^2 \cdot \text{h}^{0,5})$
Thermal compatibility - Part 1: Freeze-thaw cycling	$\geq 2.0 \text{ MPa}$
Thermal compatibility - Part 2: Thunder-shower cycling	$\geq 2.0 \text{ MPa}$
Thermal compatibility - Part 4: Dry thermal cycling	$\geq 2.0 \text{ MPa}$
Compressive strength	Class R 4
Modulus of elasticity	$\geq 20 \text{ GPa}$