

# Declaration of Performance for the construction product

## StoCrete TF 200

<b>Unique identification code of the product-type</b>	PROD0747 StoCrete TF 200
<b>Intended use/es</b>	concrete repair product for structurally relevant repair Hand-applied mortar (3.1) Spraying concrete or mortar (3.3) Increasing cover to reinforcement with additional mortar or concrete (7.1)
<b>Manufacturer</b>	Sto SE & Co. KGaA, Ehrenbachstr. 1, D-79780 Stühlingen
<b>System/s of AVCP</b>	System 2+ (for uses in buildings and civil engineering works)  System 3 (for uses subject to reaction to fire regulations)
<b>Harmonised standard</b>	EN 1504-2:2004 EN 1504-3:2005
<b>Notified body/ies</b>	NB 0921 (system 2+) NB 0767 (system 3)
<b>European Assessment Document</b>	Not relevant
<b>European Technical Assessment</b>	Not relevant
<b>Technical Assessment Body</b>	Not relevant
<b>Appropriate Technical Documentation and/or Specific Technical Documentation</b>	Not relevant

<b>Declared performance/s</b>	The product is used in the surface protection systems: StoCretec OS 4.1 consisting of the components: StoCrete TF 200 StoCryl V 100 StoCretec OS 5a.1 consisting of the components: StoCrete TF 200 StoCryl RB
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Essential characteristics	Performance	Harmonised technical specification
Reaction to fire	E as component of StoCretec OS 4.1	system 3 / EN 1504-2:2004
Reaction to fire	E as a component of StoCretec OS 5a.1	system 3 / EN 1504-2:2004
Reaction to fire	A2-s1, d0	system 3 / EN 1504-3:2005
Water vapour permeability	Class I as component of StoCretec OS 4.1	system 2+ / EN 1504-2:2004
Water vapour permeability	Class I as a component of StoCretec OS 5a.1	system 2+ / EN 1504-2:2004
Dangerous substances	NPD	system 2+ / EN 1504-3
Adhesion strength by pull-off test	≥ 1.0 (0.7) N/mm <sup>2</sup> as component of StoCretec OS 4.1	system 2+ / EN 1504-2:2004
Adhesion strength by pull-off test	≥ 0.8 (0.5) N/mm <sup>2</sup> as a component of StoCretec OS 5a.1	system 2+ / EN 1504-2:2004

Antistatic behaviour	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Antistatic behaviour	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Chloride ion content	≤ 0.05 %	system 2+/ EN 1504-3
Cross cut test	≤ GT 2 as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Cross cut test	≤ GT 2 as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Slip resistance	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Slip resistance	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Slip resistance	NPD	system 2+/ EN 1504-3
Carbonation resistance	NPD	system 2+/ EN 1504-3
Artificial weathering	No visible defects as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Artificial weathering	No visible defects as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Linear shrinkage	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Linear shrinkage	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Resistance to temperature shock	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Resistance to temperature shock	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Capillary water absorption and water permeability	$w < 0.1 \text{ kg}/(\text{m}^2 \cdot \text{h} \cdot 0.5)$ as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Capillary water absorption and water permeability	$w < 0.1 \text{ kg}/(\text{m}^2 \cdot \text{h} \cdot 0.5)$ as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Coefficient of thermal expansion	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Coefficient of thermal expansion	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Chemical resistance	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Chemical resistance	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Restrained shrinking/swelling (dimensional stability)	≥ 1,5 MPa	system 2+/ EN 1504-3
Dangerous substances	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Dangerous substances	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Adhesion on wet concrete	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Adhesion on wet concrete	NPD as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Adhesive bond	≥ 1,5 MPa	system 2+/ EN 1504-3
Capillary absorption	NPD	system 2+/ EN 1504-3
Thermal compatibility	≥ 1.0 (0.7) N/mm <sup>2</sup> as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Thermal compatibility	≥ 0.8 (0.5) N/mm <sup>2</sup> as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Thermal compatibility - Part 1: Freeze-thaw cycling	NPD	system 2+/ EN 1504-3
Thermal compatibility - Part 2: Thunder-shower cycling	≥ 1.5 MPa	system 2+/ EN 1504-3
Thermal compatibility - Part 4: Dry thermal cycling	NPD	system 2+/ EN 1504-3
Compressive strength	Class R 3	system 2+/ EN 1504-3
Modulus of elasticity	≥ 15 GPa	EN 1504-3
Carbon dioxide permeability	sd > 50 m as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Carbon dioxide permeability	sd > 50 m as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004
Crack bridging ability	NPD as component of StoCretec OS 4.1	system 2+/ EN 1504-2:2004
Crack bridging ability	B 2 (-20 °C) as a component of StoCretec OS 5a.1	system 2+/ EN 1504-2:2004

*NPD = no performance determined*

The performance of the product identified above is in conformity with the set of declared performance/s. This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

Ppa Francisco Ramos / Head of Business Fields Facade and Interiors

This copy was created by machine and is valid without signature.

**27.02.2023**

**Sto SE & Co. KGaA D-79780 Stühlingen**

The current valid version of the declaration of performance is available at [www.sto.com/ce](http://www.sto.com/ce).



**Sto SE & Co. KGaA**  
Ehrenbachstraße 1  
D-79780 Stühlingen

**03-2016-2**

**09**

**NB 0921 (system 2+)**  
**NB 0767 (system 3)**

**PROD0747 StoCrete TF 200**  
**EN 1504-2:2004**  
**EN 1504-3**

concrete repair product for structurally relevant repair  
Hand-applied mortar (3.1)  
Spraying concrete or mortar (3.3)  
Increasing cover to reinforcement with additional mortar or concrete (7.1)

Reaction to fire	E as component of StoCretec OS 4.1
Reaction to fire	E as a component of StoCretec OS 5a.1
Reaction to fire	A2-s1, d0
Water vapour permeability	Class I as component of StoCretec OS 4.1
Water vapour permeability	Class I as a component of StoCretec OS 5a.1
Dangerous substances	NPD
Adhesion strength by pull-off test	≥ 1.0 (0.7) N/mm <sup>2</sup> as component of StoCretec OS 4.1
Adhesion strength by pull-off test	≥ 0.8 (0.5) N/mm <sup>2</sup> as a component of StoCretec OS 5a.1
Antistatic behaviour	NPD as component of StoCretec OS 4.1
Antistatic behaviour	NPD as a component of StoCretec OS 5a.1
Chloride ion content	≤ 0.05 %
Cross cut test	≤ GT 2 as component of StoCretec OS 4.1
Cross cut test	≤ GT 2 as a component of StoCretec OS 5a.1
Slip resistance	NPD as component of StoCretec OS 4.1
Slip resistance	NPD as a component of StoCretec OS 5a.1
Slip resistance	NPD

Carbonation resistance	NPD
Artificial weathering	No visible defects as component of StoCretec OS 4.1
Artificial weathering	No visible defects as a component of StoCretec OS 5a.1
Linear shrinkage	NPD as component of StoCretec OS 4.1
Linear shrinkage	NPD as a component of StoCretec OS 5a.1
Resistance to temperature shock	NPD as component of StoCretec OS 4.1
Resistance to temperature shock	NPD as a component of StoCretec OS 5a.1
Capillary water absorption and water permeability	$w < 0.1 \text{ kg}/(\text{m}^2 \cdot \text{h} \cdot 0.5)$ as component of StoCretec OS 4.1
Capillary water absorption and water permeability	$w < 0.1 \text{ kg}/(\text{m}^2 \cdot \text{h} \cdot 0.5)$ as a component of StoCretec OS 5a.1
Coefficient of thermal expansion	NPD as component of StoCretec OS 4.1
Coefficient of thermal expansion	NPD as a component of StoCretec OS 5a.1
Chemical resistance	NPD as component of StoCretec OS 4.1
Chemical resistance	NPD as a component of StoCretec OS 5a.1
Restrained shrinking/swelling (dimensional stability)	$\geq 1,5 \text{ MPa}$
Dangerous substances	NPD as component of StoCretec OS 4.1
Dangerous substances	NPD as a component of StoCretec OS 5a.1
Adhesion on wet concrete	NPD as component of StoCretec OS 4.1
Adhesion on wet concrete	NPD as a component of StoCretec OS 5a.1
Adhesive bond	$\geq 1,5 \text{ MPa}$
Capillary absorption	NPD
Thermal compatibility	$\geq 1.0 (0.7) \text{ N}/\text{mm}^2$ as component of StoCretec OS 4.1
Thermal compatibility	$\geq 0.8 (0.5) \text{ N}/\text{mm}^2$ as a component of StoCretec OS 5a.1
Thermal compatibility - Part 1: Freeze-thaw cycling	NPD
Thermal compatibility - Part 2: Thunder-shower cycling	$\geq 1.5 \text{ MPa}$
Thermal compatibility - Part 4: Dry thermal cycling	NPD
Compressive strength	Class R 3
Modulus of elasticity	$\geq 15 \text{ GPa}$

Carbon dioxide permeability	sd > 50 m as component of StoCretec OS 4.1
Carbon dioxide permeability	sd > 50 m as a component of StoCretec OS 5a.1
Crack bridging ability	NPD as component of StoCretec OS 4.1
Crack bridging ability	B 2 (-20 °C) as a component of StoCretec OS 5a.1